



Dr. Hans-Lechner-Str. 7
A-5071 WALS / SALZBURG

Tel: +43 662 850202-0
Fax: +43 662 850202-11
email: office@blond-braun.at
www.blond-braun.at

FORM-IT – the sensational Gypsum Replacement!

General	FORM-IT is an odourless easily workable substance which is resistant to knocks but still elastic once it has hardened.
Mixture	2 Parts FORM-IT component A 1 Part FORM-IT component B
Use	Construction of forms
Processing	FORM-IT is sensitive to any moisture and therefore it must be worked in a dry atmosphere. The material has a mix of 2:1 by weight. A homogenous mix is guaranteed with a uniform colour.
Processing Time	The time depends on the temperature and amount used. For 100g and at room temperature this is about 15 minutes.
Packaging	Work packages 2 kg FORM-IT Component A 1 kg FORM-IT Component B
Storage	At 18 - 25°C in the unopened original package 6 months

Characteristics at time of delivery

Colour		Comp.A grey	Comp.B yellow
Density (20 'C)	g/cm ³	approx. 1,0	approx. 1,3

Characteristics of the Mixture

Mix		2 Parts	1 Part
Viscosity (20 'C)	mPa.s		spreadable
Processing time (20 'C)			
100 g	Minutes		approx 15
Non-stickyness (5 mm layer)	Minutes		approx 30
Hardening time (20 'C) (5 mm layer)	Minutes		approx 90

Daten des ausgehärteten Produktes

Colour			grey
Density (20 C)		g/cm ³	approx. 1,1
Shore D-Hardness	DIN 53505	Points	approx. 74
Heat stability		°C	approx. 65

The data given here is purely for information purposes and is not legally binding!